

TOP-330PLUS | VARNISHING & DIE CUTTING SOLUTION



Machine for cost-efficient, high quality converting and finishing. Features winding, cold foiling, super varnishing, flexo printing, semi- or full rotary die cutting, IML system, slitting and sheeting. The optimal solution for high productivity.



TOP-330PLUS	
Max Die-cutting Speed (semi-rotary)	60 m/min
Max Die-cutting Speed (rotary)	110 m/min
Accuracy of Adhesive Cutting	±0.15 mm
Accuracy of IML Cutting	±0.25 mm
Registration	Mark Sensor
Min Slitting Width	16 mm
Max Web Width	330 mm
Max Unwinder dia.	700 mm
Max Rewinder dia.	700 mm
Optional Magnetic Cylinder	60 T - 204 T
Standard Magnetic Cylinder	120 T
Max Flexo Printing Speed	110 m/min
Accuracy of Flexo Register	±0.15 mm
Max Speed of Hot Lamination	65 m/min
Total Motor Power	19 kw - 21 kw
Dimension	3500 x 1200 x 1500 mm
Weight	2800 KGS



UNWINDER & WEB GUIDING

Unwinder with closed-loop tension control. Electronic web guide with ultrasonic edge guide sensor. 76 mm air expanding mandrel. Max diameter 700 mm - 1000 mm roll capacity.

FLEXO PRINTING UNIT

Independent, servo-driven semi- or full rotary printing unit with auto pre-positioning and registration. Offers reverse side printing. Printing repeat lengths of 50 mm - 457 mm.



**Cost-efficient
high quality
varnishing
& die cutting**

COLD FOIL & SUPER VARNISH

Cold-foil and super varnish with two pneumatic shafts and unwind/rewind.



SEMI- OR FULL ROTARY DIE CUTTING

Independent and servo-driven. Repeat lengths from 50 mm - 330 mm for semi-rotary, and 190.5 mm - 476.25 mm for full rotary. Magnetic or solid/engraved cylinders.

**The optimal
solution
for high
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IML SYSTEM

IML die-cutting system designed for easy installation and removal. Static eliminator in label output collection table works with counter and stepless speed regulation.



REWINDER

Rewinder with closed-loop tension control system ensures continuous stable tension. 700 mm maximum rewind diameter.